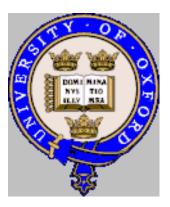
# Status and Plans of the Oxford LiCAS group (Linear Collider Alignment and Survey)

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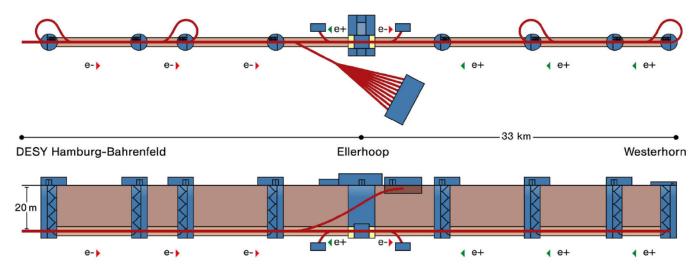
Nanobeam Workshop, 2-6 September 2002, Lausanne.

# Overview:

- ◆ Introduction
- ◆ Example of the LC: the TESLA accelerator
- ◆ Proposed Survey Technology
- ♦ Existing solutions and issues to be solved
- → FSI: Frequency Scanning interferometry
- ◆ SM: Straightness Monitor
- ◆ Summary

# TESLA: an example of planned Linear Collider





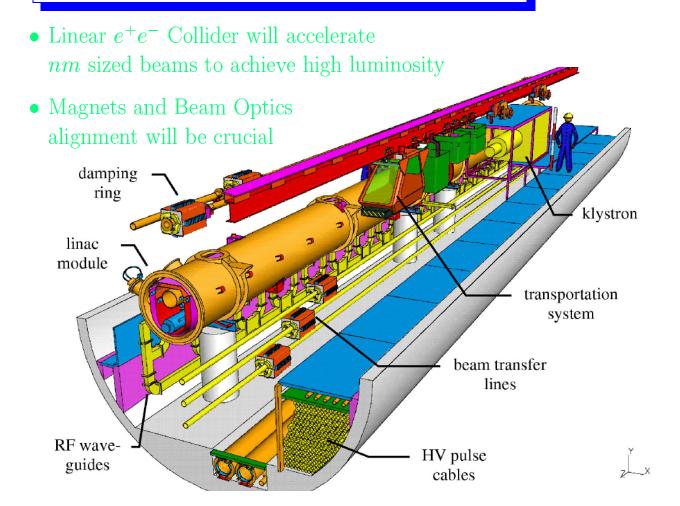
Side view



# Basic beam parameters:

- beam energy  $\mathcal{O}(500\,GeV)$
- beam alignment at injection  $\mathcal{O}(0.1 \,\mu m)$
- beam alignment at interaction point  $\mathcal{O}(1 nm)$
- no recirculation, just one shot to collide a given bunch!!

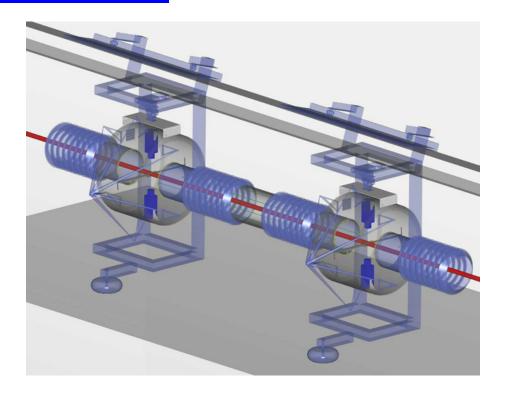
#### Requirements and boundary conditions in TESLA



#### Boundary conditions in case of TESLA:

- tight space ( $\approx 1 \, m$  wide, used also as emergency escape route)
- automated measurement (induced radiation environment, re-align without breaking the collider interlock)
- vertically and horizontally curved tunnel sections  $(R_{min} > 500 m)$  (R = 145 m in Damping Ring, scalable solution needed)
- some tunnel sections follows geoid, others are geometrically straight
- significant slopes possible ( $\rightarrow$  HLS problem !)
- electrically noisy environment
- no long term stable reference monuments (LEP:  $100 \, \mu m/year$ )

# Proposed Technology

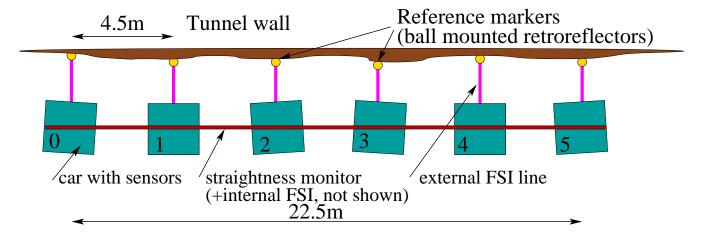


Mechanical concept of the survey train developed at DESY for TESLA

- collider alignment at construction stage  $200 \,\mu m$  over  $600 \,m$  in vertical
- present open air survey technology not sufficient
- $\rightarrow$  our ideas:
- use FSI (ATLAS) and Straightness Monitors (ZEUS, ATLAS)
- extend these technologies:
  - automatic train measures reference markers
     (i.e. defines the reference frame)
  - later measure collider position w.r.t. the above co-ordinate system
  - scalable laser technology (not large monolithic lasers) using fibre optical amplifiers
  - internal laser beam lines in vacuum
  - test the prototype at DESY during FEL installation

#### Challenges: LiCAS Phase I and II

Over-constrained, redundant straight line measurement.



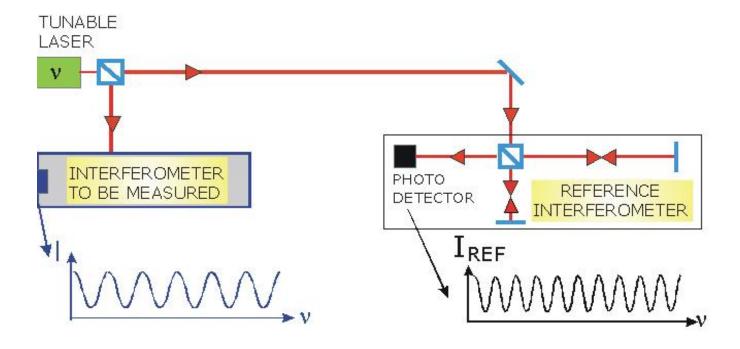
#### ♦ Phase I

- construct automated, self propelled, high precision ruler
- combine FSI and straightness monitor in large scale instrument
- total length of the survey is  $30 \, km$

#### ♦ Phase II

- fixed alignment grid on most sensitive components (beam delivery and final focus), fast on-line 3D measurement
- total length  $\mathcal{O}(1 \, km)$ , number of lines  $\mathcal{O}(5000)$
- add fixed frequency laser to FSI system, use it in Michelson Mode  $\mathcal{O}(1\,nm)$  stabilisation  $\to$  optical anchor grid (faster readout  $1\,min \to 10\,Hz$ )

#### Principle of the FSI measurement



- Technology developed in Oxford for the ATLAS experiment
- Like a Michelson interferometer with fixed arm lengths which is operated using variable frequency light
- Length measurement related to the phase shift: (counting the interference fringes)

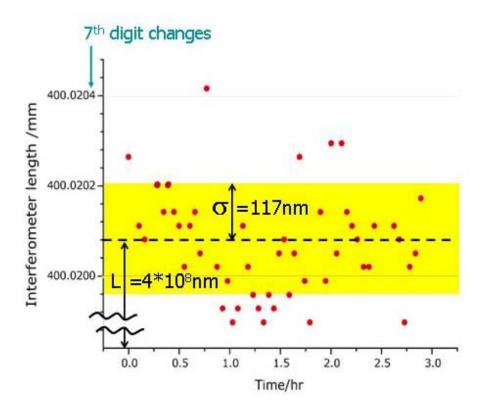
$$\Phi(t) = \frac{2\pi}{c} L\nu(t)$$

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$$L = L_{ref} \frac{\Delta\Phi}{\Delta\Phi_{ref}}$$

where L is the unknown path length difference between the interferometer arms

# FSI Resolution



# • Present performance:

$$-\sigma_L = 117 \, nm \text{ at } L = 0.4 \, m$$

$$-\sigma_L/L = 0.29 \, ppm$$

# • LiCAS Phase I:

$$-\sigma_L = 1 \,\mu m$$
 at  $L = 5 \,m$  (once every minute)

$$-\sigma_L/L = 0.2 \, ppm$$

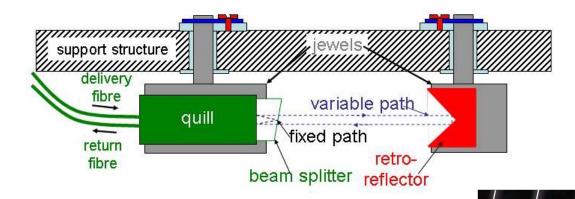
# • LiCAS Phase II:

$$-\sigma_L = 1 \,\mu m$$
 at  $L = 20 \,m$  (once every minute)

$$-\sigma_L/L = 0.05 \, ppm$$

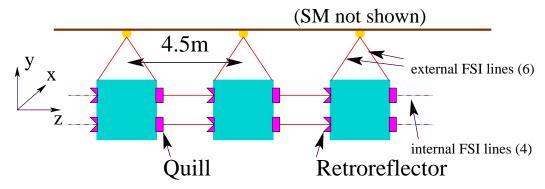
$$-\sigma_{\Delta L} = 1 \, nm \text{ at } L = 20 \, m \, (\text{at } \mathcal{O}(10 \, Hz))$$

FSI: The ATLAS implementation



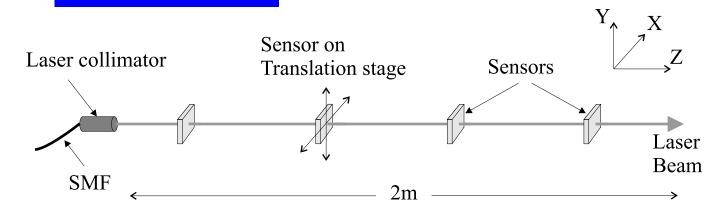
- GLI: Grid Lines Interferometers
- optimised for minimum mass
- gold coated aluminium retroreflectors
- large scale  $\mathcal{O}(600)$  FSI grid for the ATLAS inner detector

#### In case of LiCAS:



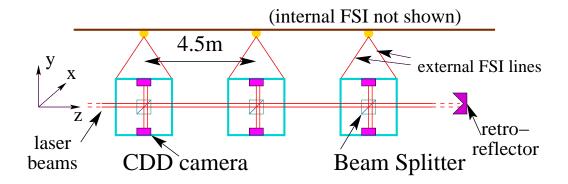
- no constrains on the mass of the system
- use the collimation optics to extend the measurement range ( $\approx 5 \, m$ )
- use the infrared tunable lasers (change the wavelength from  $0.85 \,\mu m$  to  $\approx 1.5 \,\mu m$  and the tuning range from 10 to  $100 \,nm$ )
- internal FSI lines operate in vacuum
- sensitive to Z-distance and  $R_{X,Y}$ -rotation

### Straightness Monitor



- ZEUS MVD solution: semi-transparent sensors
- but... no longer available on the market

In case of LiCAS:

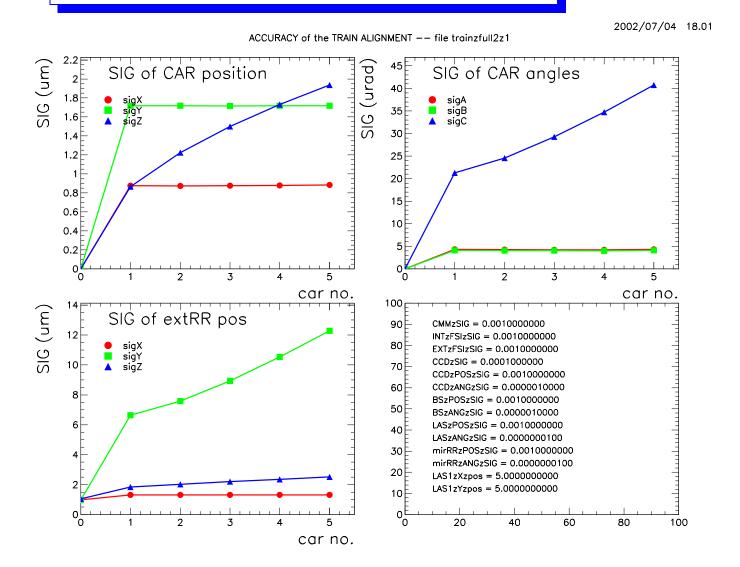


- two "laser" beams (super luminescan diodes, 850 nm) to avoid unwanted interference (coherence length  $\mathcal{O}(10 \mu m)$ )
- collimation optics
- beam splitters and CCD cameras  $(8*6\,mm^2, \approx 10^6$  pixels, 10 bits, sensitivity to  $920\,nm$ , power  $1.5\,W$ )
- sensitive to X, Y-position and  $R_{X,Y,Z}$ -rotation

# What is novel?

- long base lines  $\approx 5 m \ (\approx 20 m \text{ in Phase II})$ , (absolute precision  $\approx 1 \mu m$ )
- use Telecom (cheap and <u>very</u> good) infrared lasers for interferometry (larger tuning range → higher accuracy)
- optical fibre amplifiers (EDFA) for scalable laser system with many interferometers
- collimation optics
- proper simultaneous tuning of two lasers in all interferometers via amplitude modulation and lock-in amplification
- combining FSI with Michelson interferometry  $\rightarrow$  higher accuracy and faster readout  $1 \, min \rightarrow 10 \, Hz$  (differential measurement is a small correction to the FSI, fast on-line calculation possible, no need of CPU consuming fitting)

### SIMULGEO: Simulation of the system performance



#### • SIMULGEO:

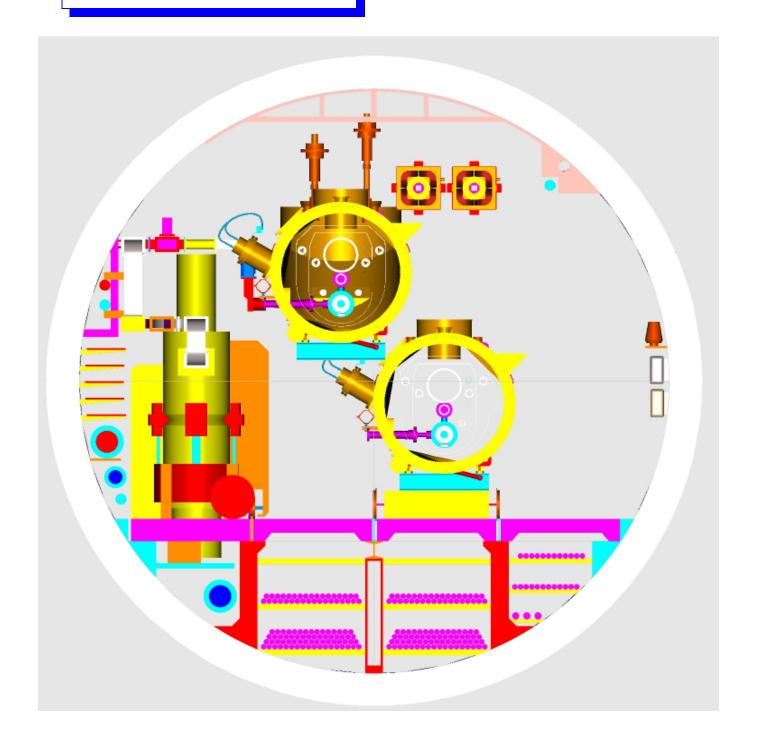
"Simulation and reconstruction package for opto-geometrical systems"; developed by Laurent Brunel in CMS collaboration

- Simulation includes the whole system: internal and external FSI lines and the straightness monitor
- study of the overall performance of the system
- simulate combined system resolution, optimise the resolution of different sub-components (FSI, CCD, ...)

### Conclusions/Summary

- ♦ Modern Survey Approach
   Using the latest achievements developed
   for ATLAS and ZEUS
- ◆ General Purpose Alignment System
  Presented solutions were discussed within the TESLA framework but the design is very flexible
  → could be adopted for any large scale facility
  (LC, NLC, Synchrotron Radiation Sources, ...)
- New LAB under construction:
   Equipment: Laser, Power Meter, CCD-cameras,
   DAQ (ADC/DAC), Motion Stages, ...
- ♦ Advanced study of the system calibration not presented here...
- Man power:3.5 FTE (2002), 6 FTE (2003)
- ♦ We are looking forward to collaborate on the developing and testing of this system

# Latest TESLA tunnel layout



- beams and magnets are hanging from the roof
- transportation system is located on the tunnel floor