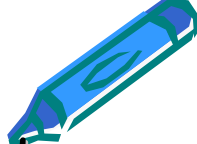




Issues with PM magnets

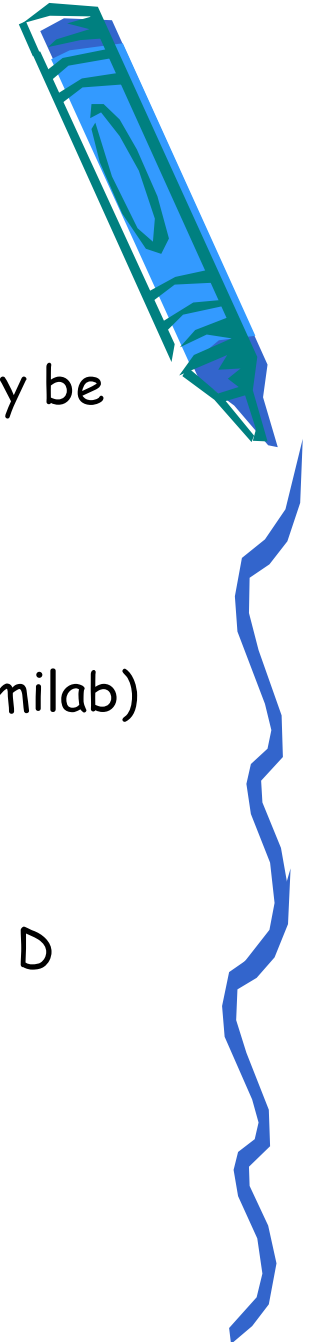
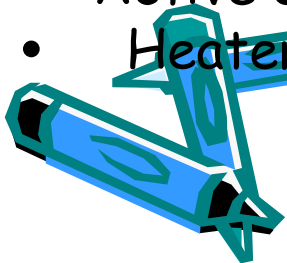
nirs m.kumada

with Iwashita, E. Antokhin and SSMC

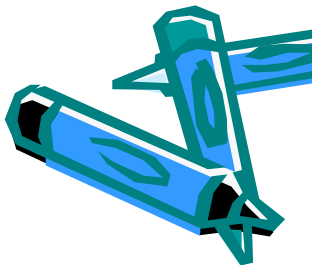
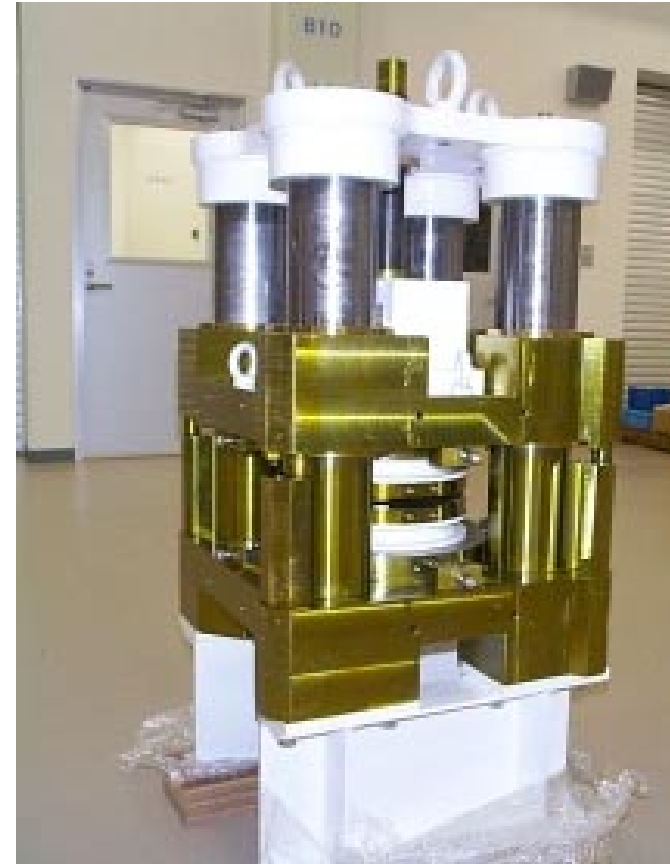
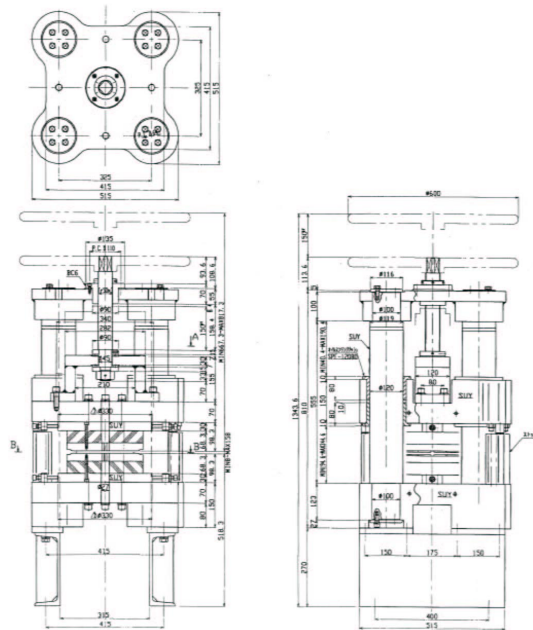
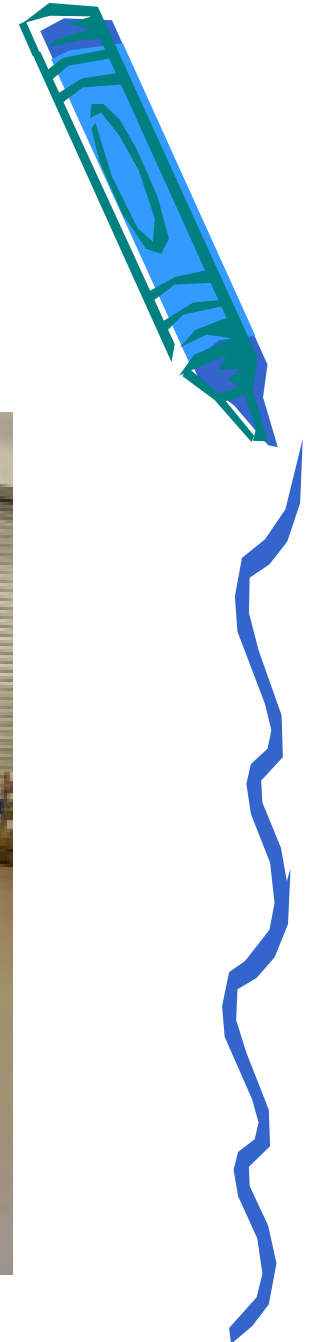
1. Temperature stability
 2. Radiation damage
 3. Incorporate vacuum system
 4. Variability
 5. Interaction with solenoid
- Gradient reduction
 - demagnetization
 - DC forces
 - Vibration due to mechanical or power related fluctuations of solenoid
 - 6. Toward Stronger FF Q magnet
- 

1. Temperature stability

- Naked NdFeB: 0.11 % per degree
- With compensation sub-ppm stability (=nano stability) may be challenged!
- Passive compensation
 - Thermal insulation(MRI magnet)
 - Backup material with opposite temp. coeffic.(Foster of Fermilab)
 - Backup material with same sign temp.coeffic.(Antokhin)
 - ---transverse compensation
 - Pair magnet with same sign temp.coeffic.(Iwashita) of F and D
 - ---longitudinal compensation
- Active compensation
 - Heater controlled, Permanent cyclotron magnet “EcoC”

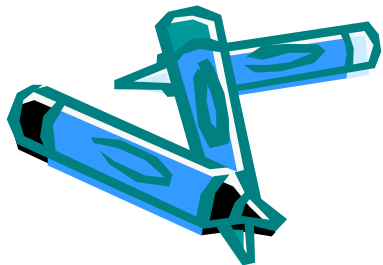
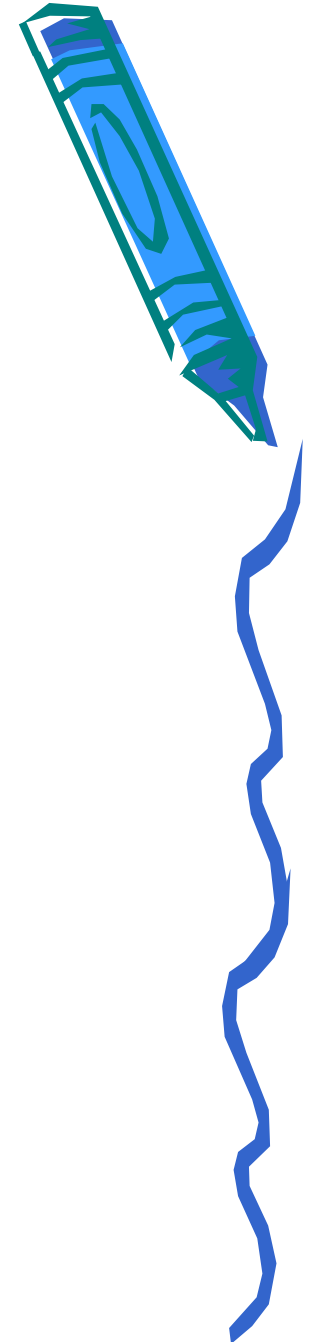
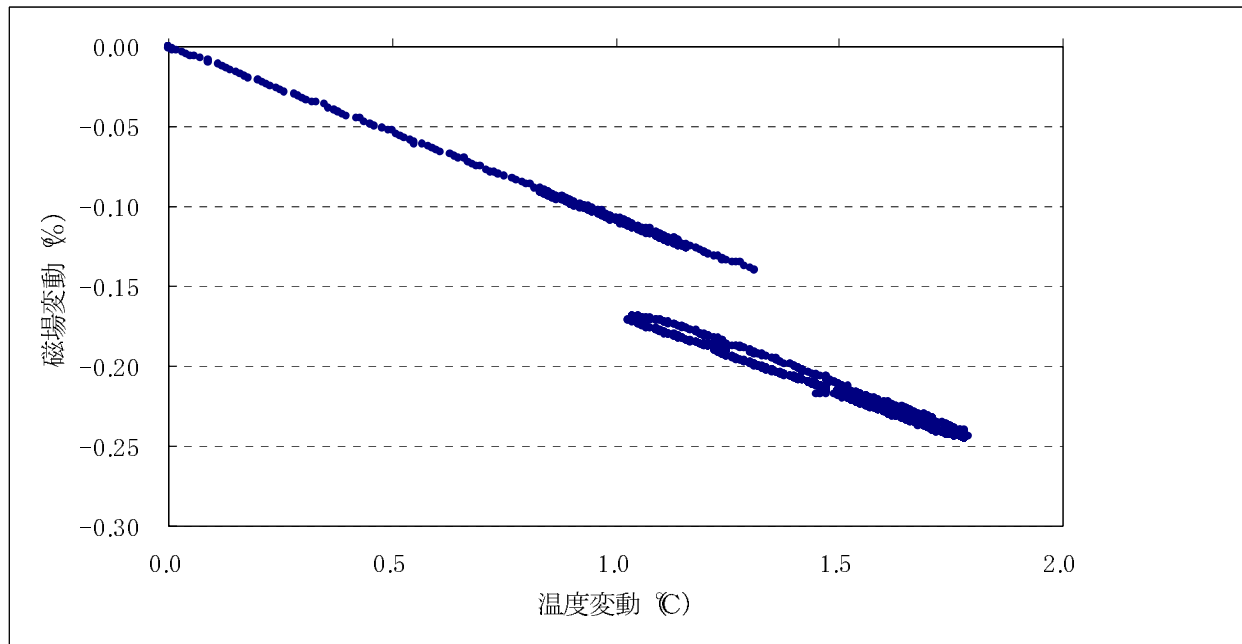


1. Temperature stability



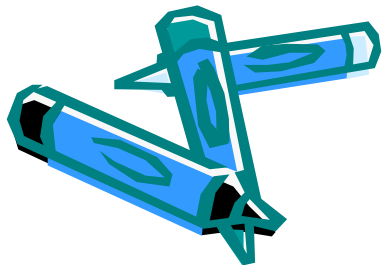
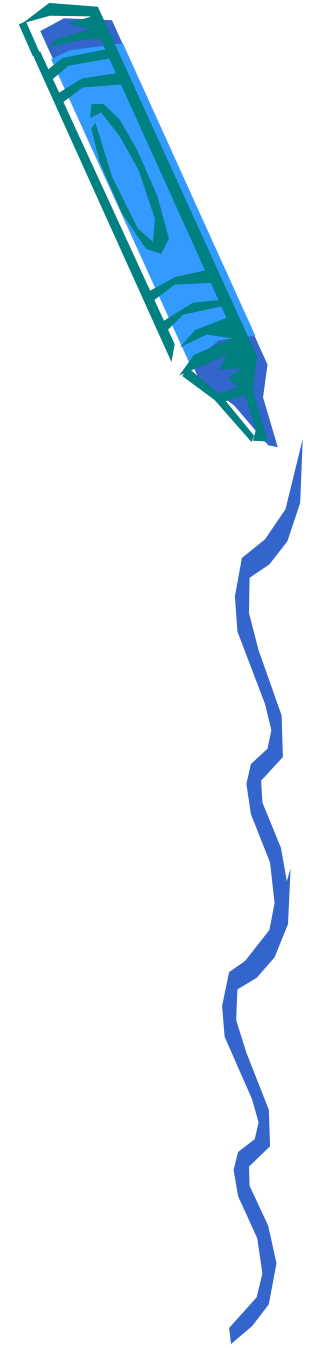
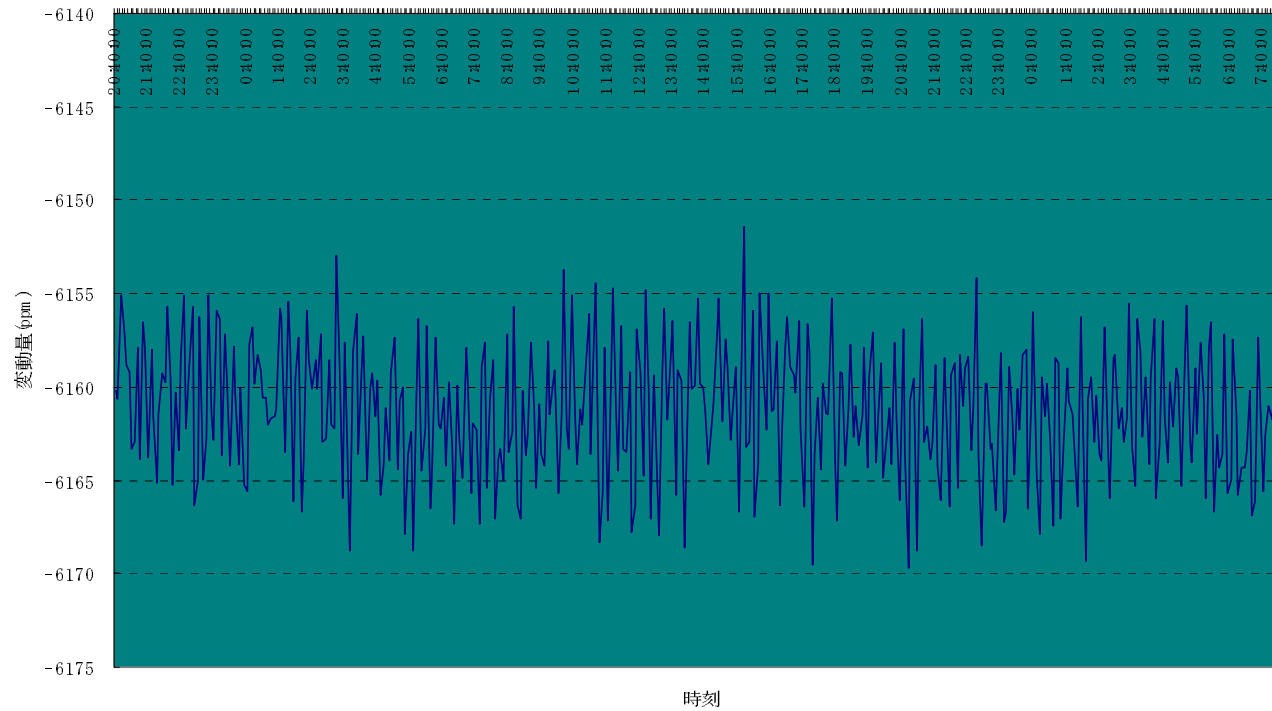
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1. Temperature stability



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1. Temperature stability

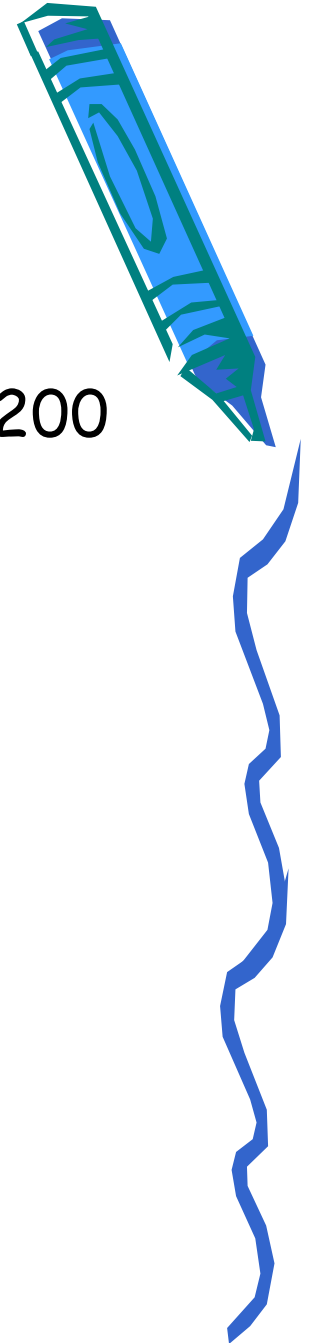
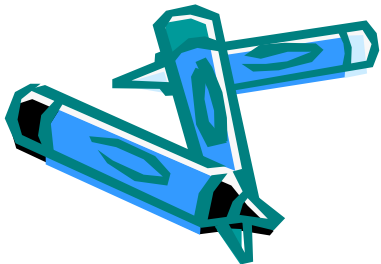


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2. Radiation damage

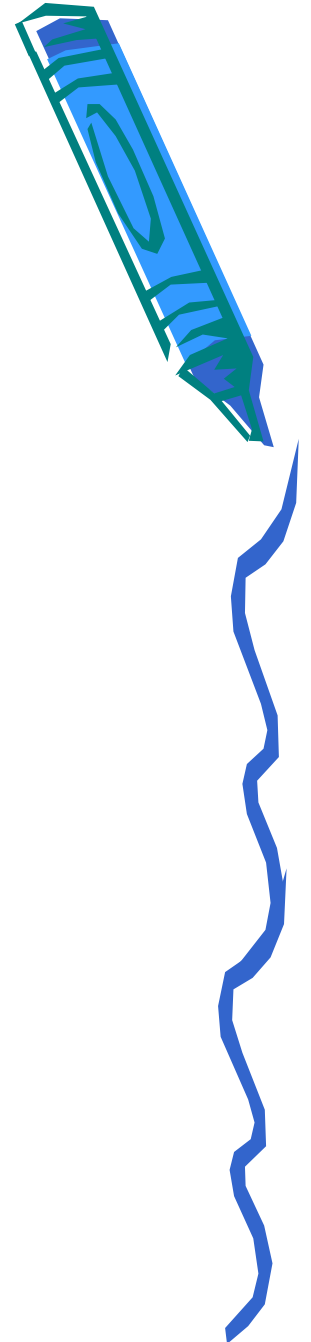
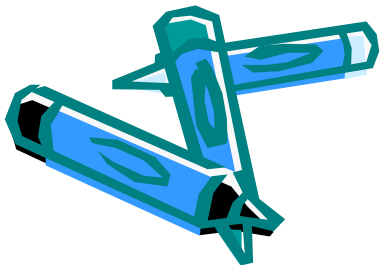
- Y.Itoh(W-MAST), NIMB 183(2001) 323-328, 200 MeV proton, N32Z $D_{20}=23\text{kGy}\sim 290\text{kGy}$,
- cf. SmCo R26H $D_{20}\gg 300\text{kGy}$
- T.Kawakubo(KEK), ASN-458, june 7, 2002
- , 12GeV proton, negligible for Neomax35EH
- upto 3kGy($1.4E15$)
- Choice of High Hc material required
- Operating point must be taken into account

- S.Okuda, 17MeV electron, -10%, 2.6MGy



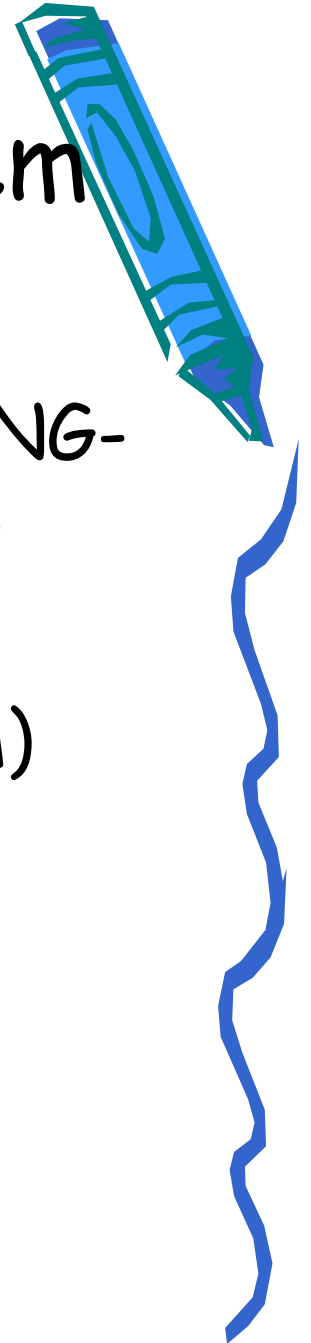
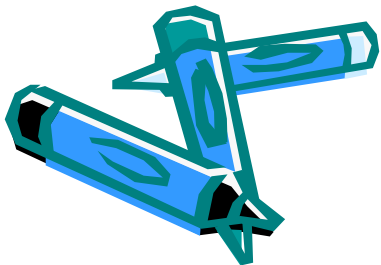
Coercivity

- Hc Temp.coeff.
- kG %/C
- Neomax 50 11 -0.59
- Neomax 40 12 -0.60
- Neomax 35EH 25 -0.47
- Neomax 32EH 30 -0.45



3. Incorporate vacuum system

- T.Hara, "In-vacuum undulators of SPRING-8", J.synchrotron Rad (1998) 5,403-405
- ultra high vacuum $10E-9$
- Cu-coated(10 micron m) Ni(50 micron m)
- Ti Gold coating

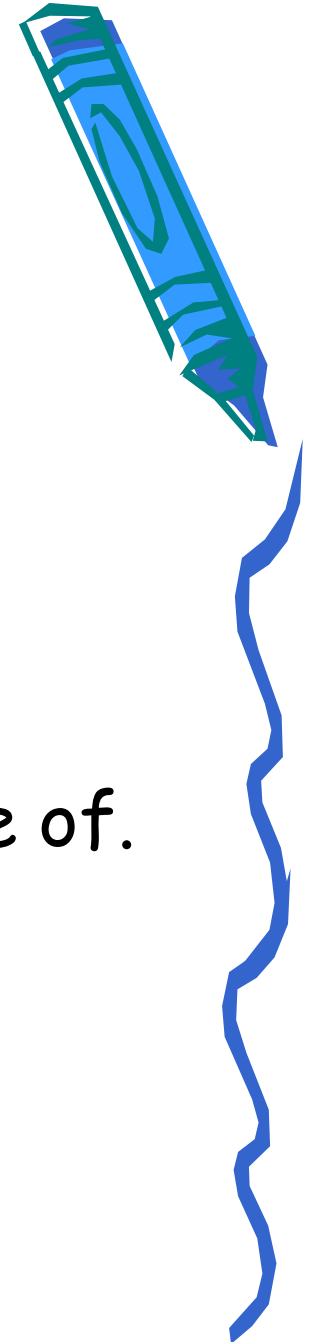
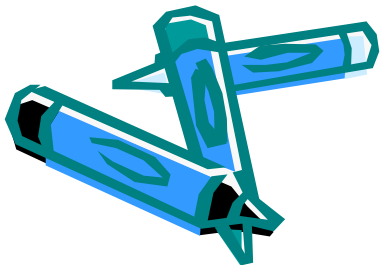


4. Variability

- M.Kumada,
- Magnet-in-Magnet(snowmass 2001)

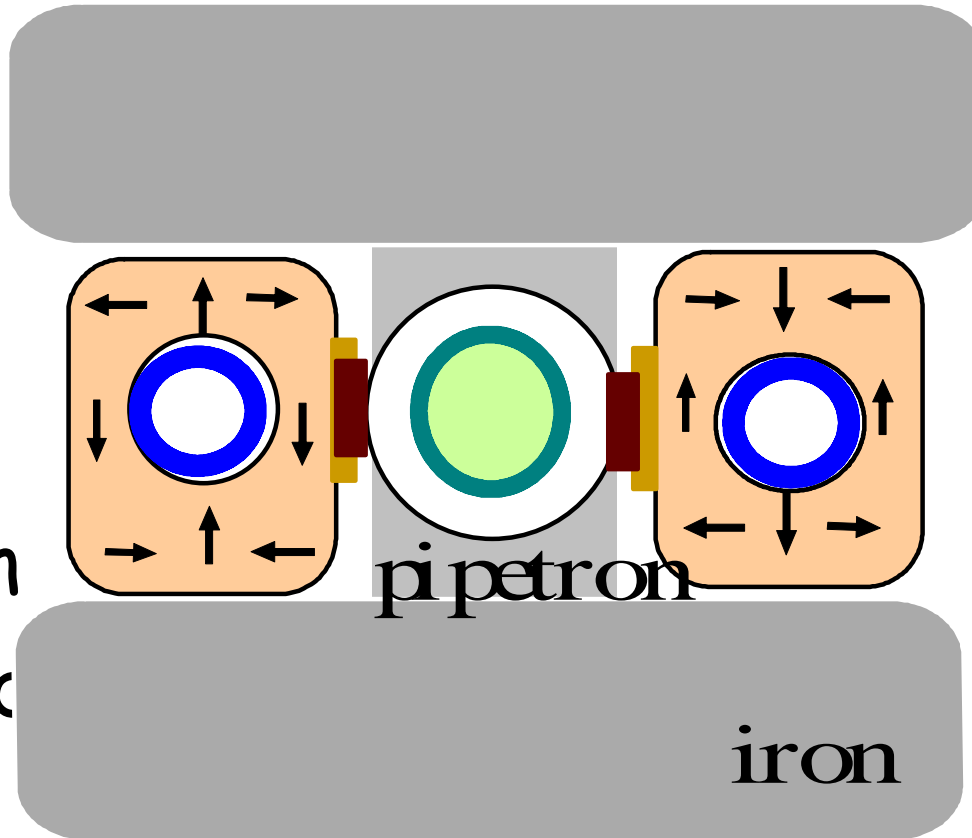
- M.Kumada and Y.Iwashita, Mechanical rotation, Transverse or longitudinal, compensation of Skew to be taken care of.

- Pneumatic control/ Supersonic motor
- >> Iwashita



MiM Magnet-in-Magnet

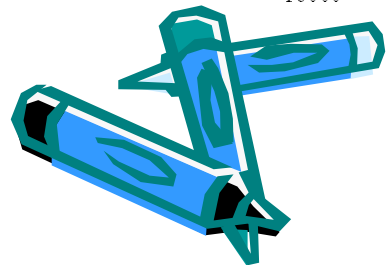
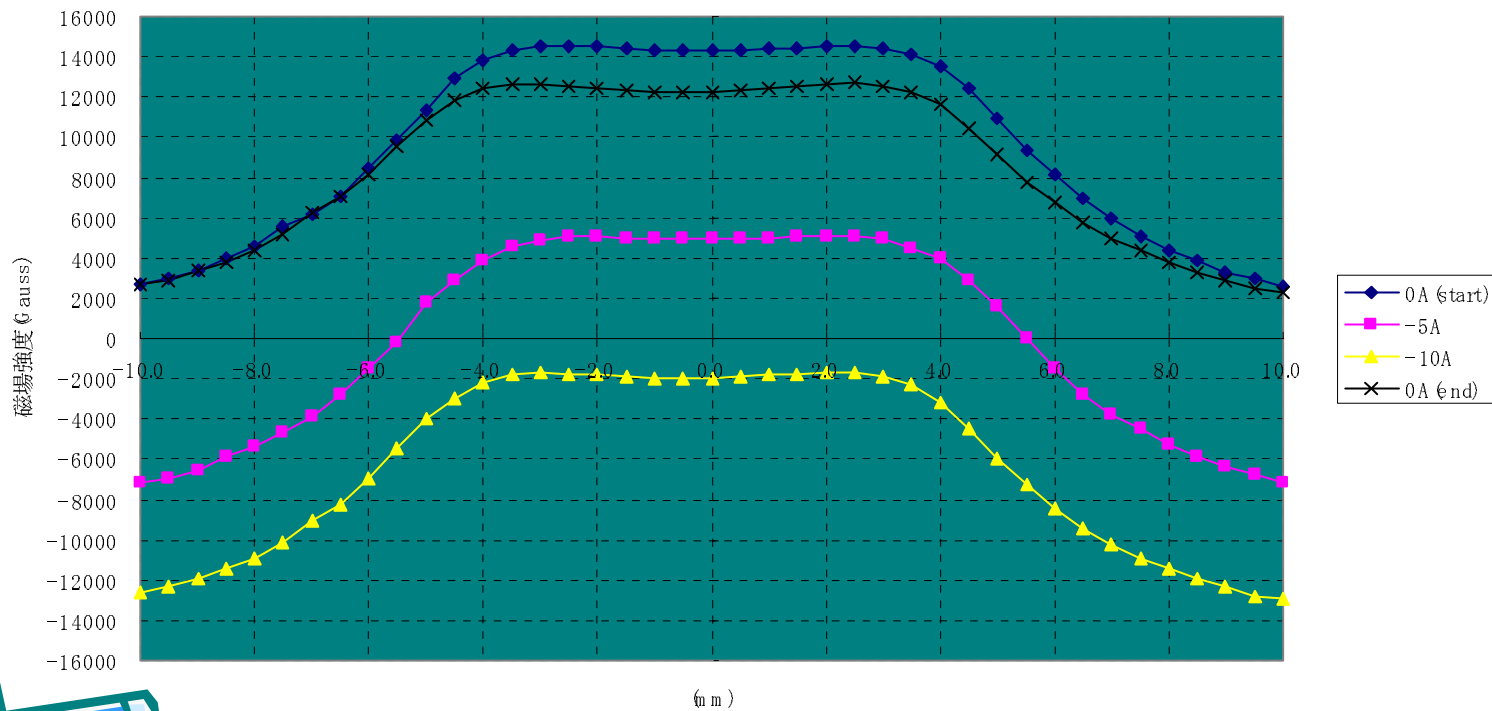
- 3 to 4 Tesla
- Is possible
-
- VLHC pipetron
- (2T max field



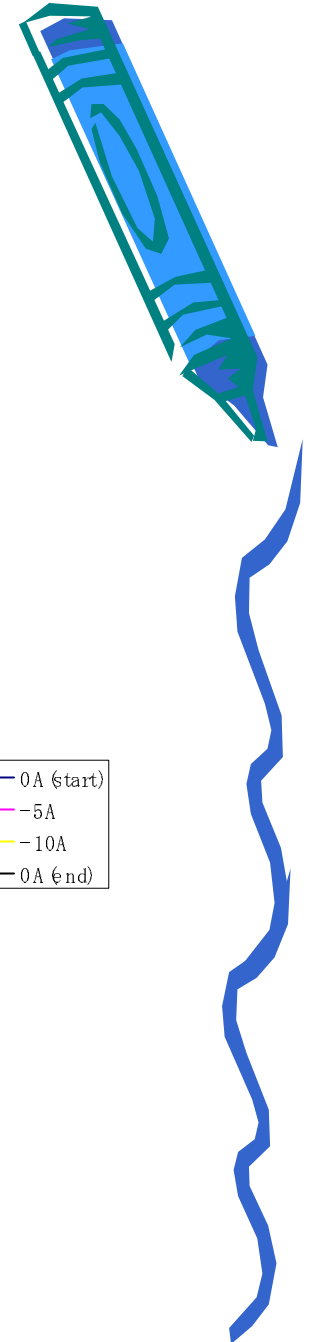
M.Kumada, "Magnet in Magnet concept" snowmas2001 workshop, Aspen Colorado, June30-July21,

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MiM field distribution (irreversible)



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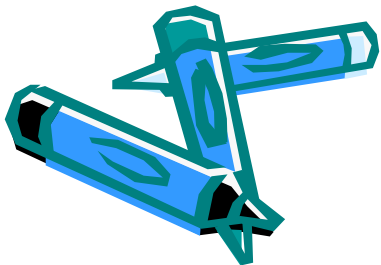


Two layer variable magnet

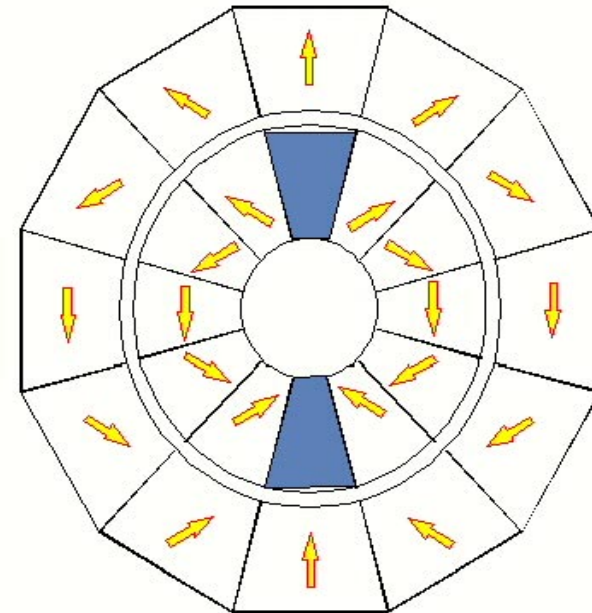
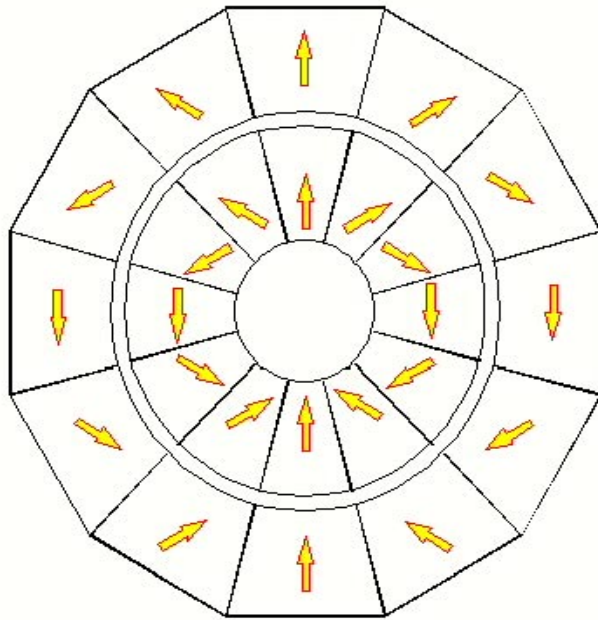
No skew component!



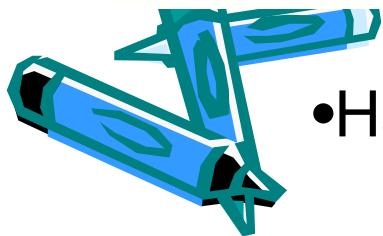
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K.Halbach discovered $B_g = B_r l_n \left(\frac{r_2}{r_1} \right)$



- **Our new scheme:**
- Extended Halbach circuit



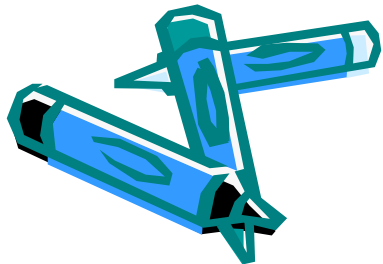
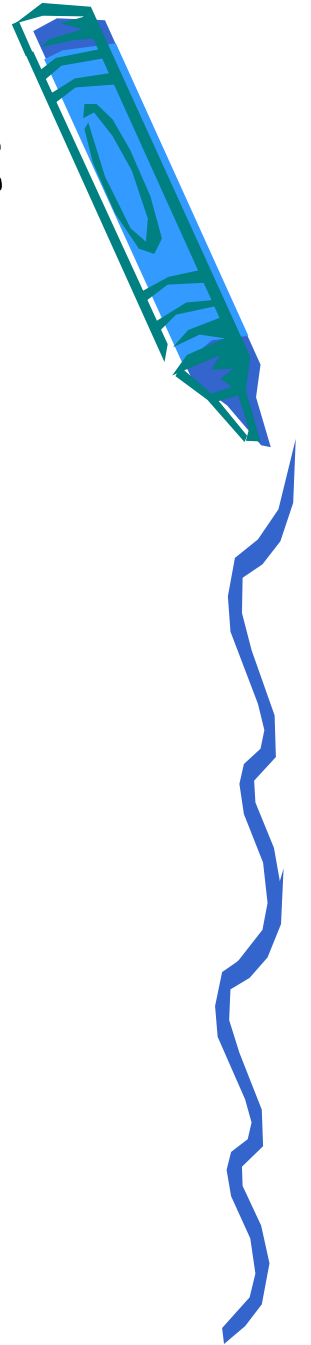
- Halbach circuit

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5. Interaction with solenoid:

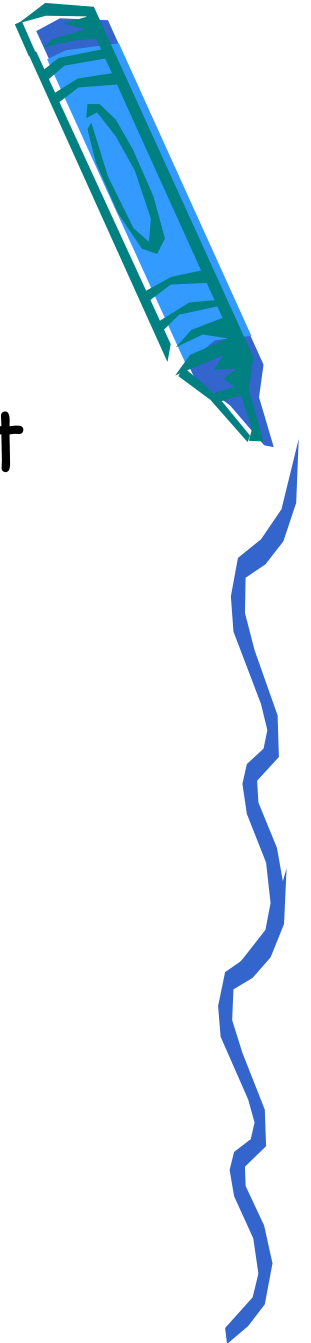
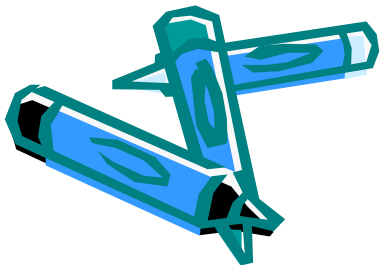
Gradient reduction ?

- Open question:
- upper limit must be specified.



5. Interaction with solenoid: demagnetization

- Experience with 4.45 Tesla magnet
- Demagnitization by Perpendicular field(few data)
- More experimental data needed.

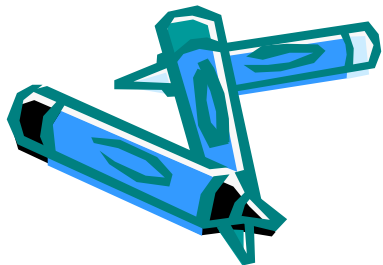
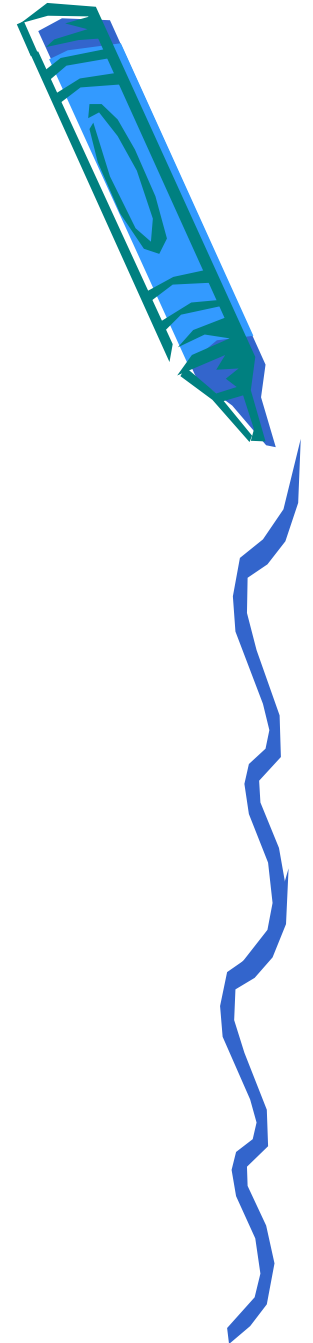


5. Interaction with solenoid:

DC forces

- Open question

Threshold force must be assigned for nano control drive.



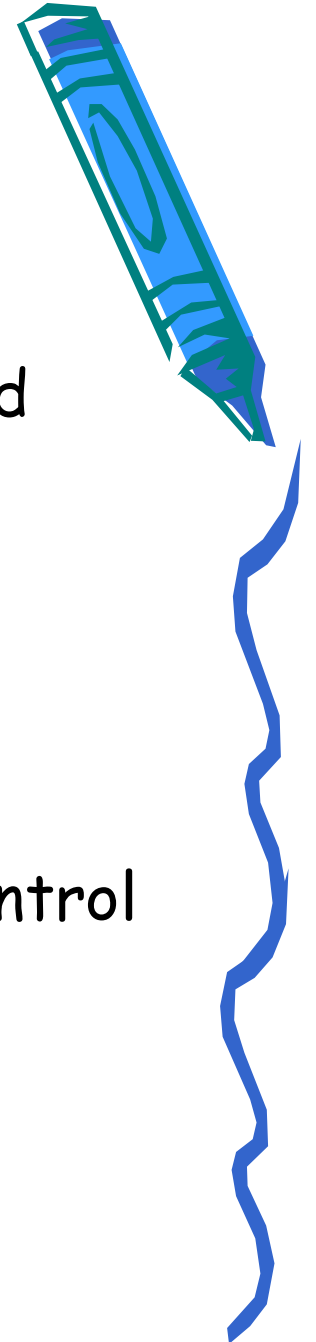
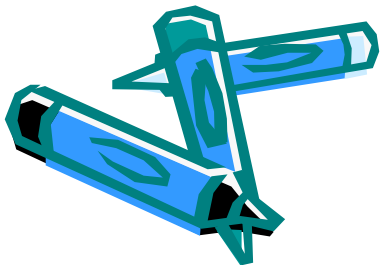
5. Interaction with solenoid:

Vibration due to mechanical or power related fluctuations of solenoid

- Open question

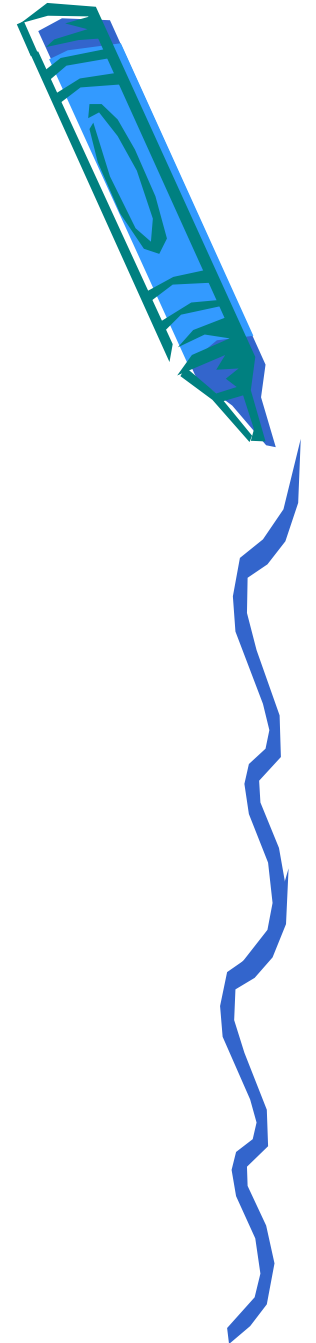
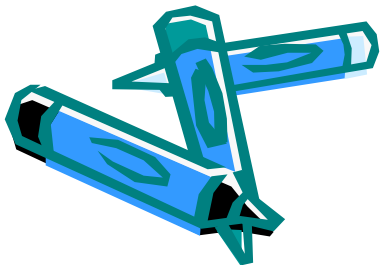
Compact feed back sytem

>> Iwashita: Commercial Piezodevice nanocontrol available



6. Toward Stronger Final Focus Q magnet

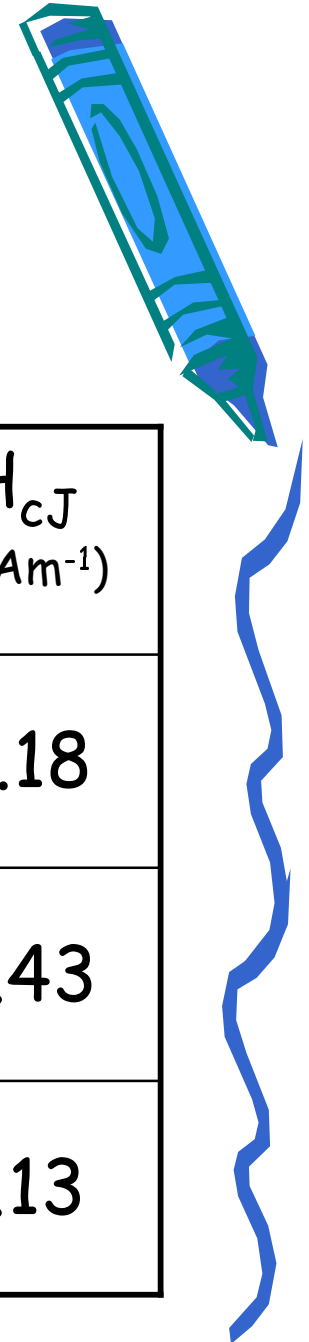
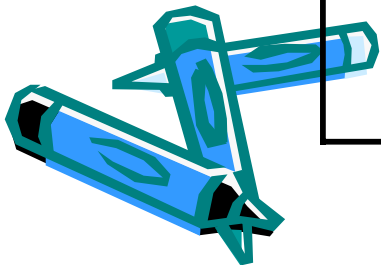
- Operation
- at Liquid Nitrogen temperature
- Use of Saturated iron technique
- (Iwashita)
- Use of Rare Earth Poles
- at low temperature



Operation at room/cool temperature

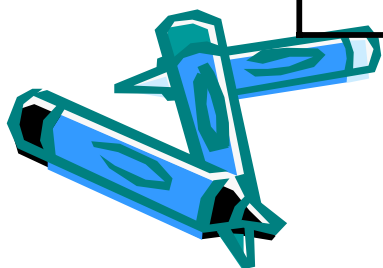
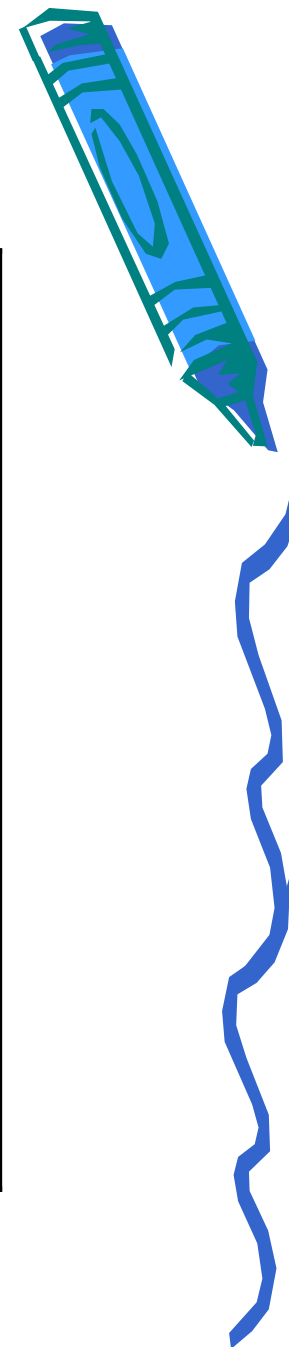
- Ex1 Neomax-50CR

Temp (K)	B (T)	H_{cB} (MAm ⁻¹)	$(BH)_{max}$ (kJm ⁻³)	H_{cJ} (MAm ⁻¹)
5	1.52	1.17	429	6.18
77	1.45	1.08	396	5.43
296	1.25	0.91	295	1.13

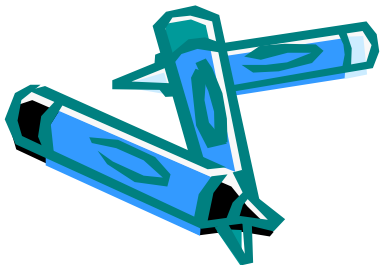
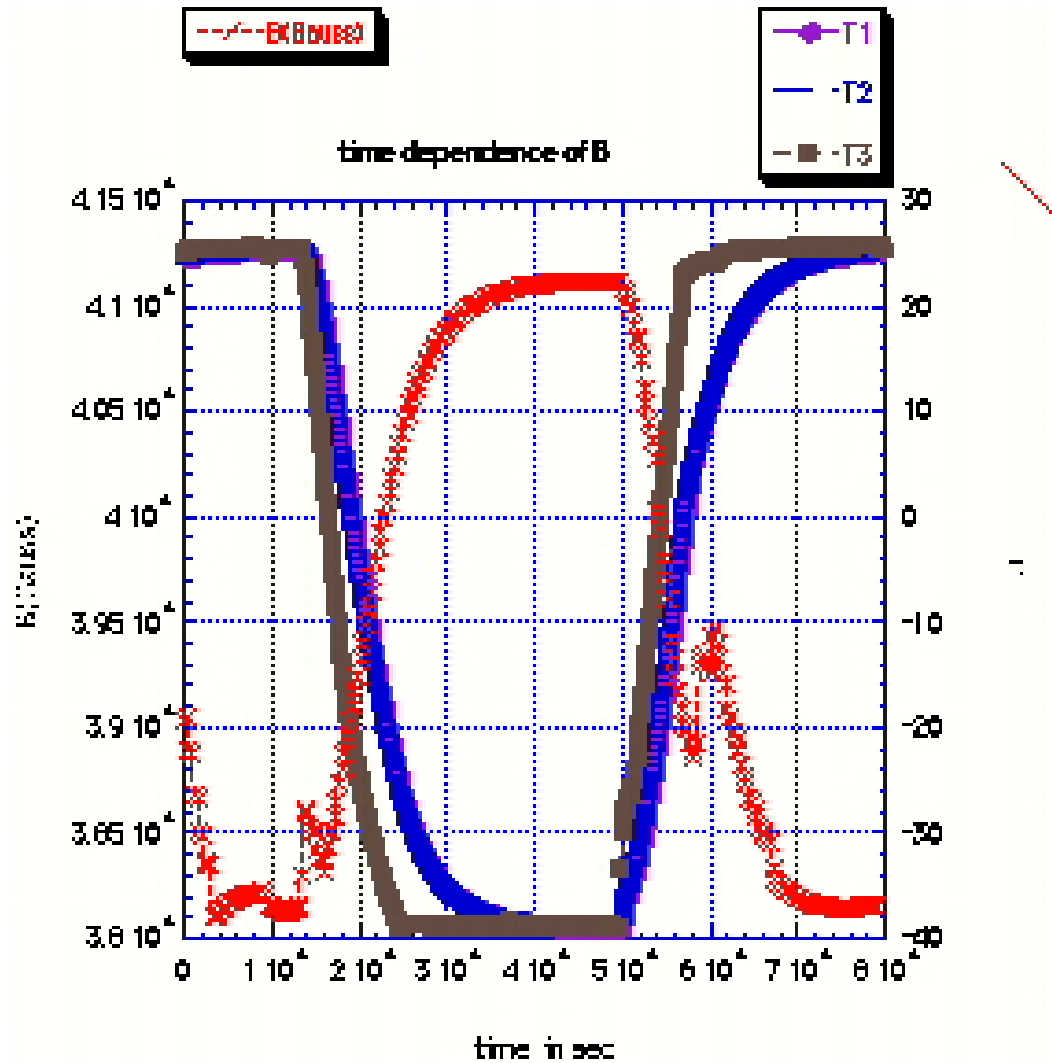


Ex 3. more new materials

material	Br(T) at room temperatur e	Br(T) at liquid temperatur e
$\text{Nd}_2\text{Fe}_{14}\text{B}$	1.6	1.86
$\text{Pr}_2\text{Fe}_{14}\text{B}$	1.56	1.83



Varying field PM with temperature



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Saturation field (kG) At 77K

	literature	measured
Gd	21.4	22.8
Tb	27.0	23.2
Dy	30.3	29.0
Ho	30.7	-

Courtesy of smmc

